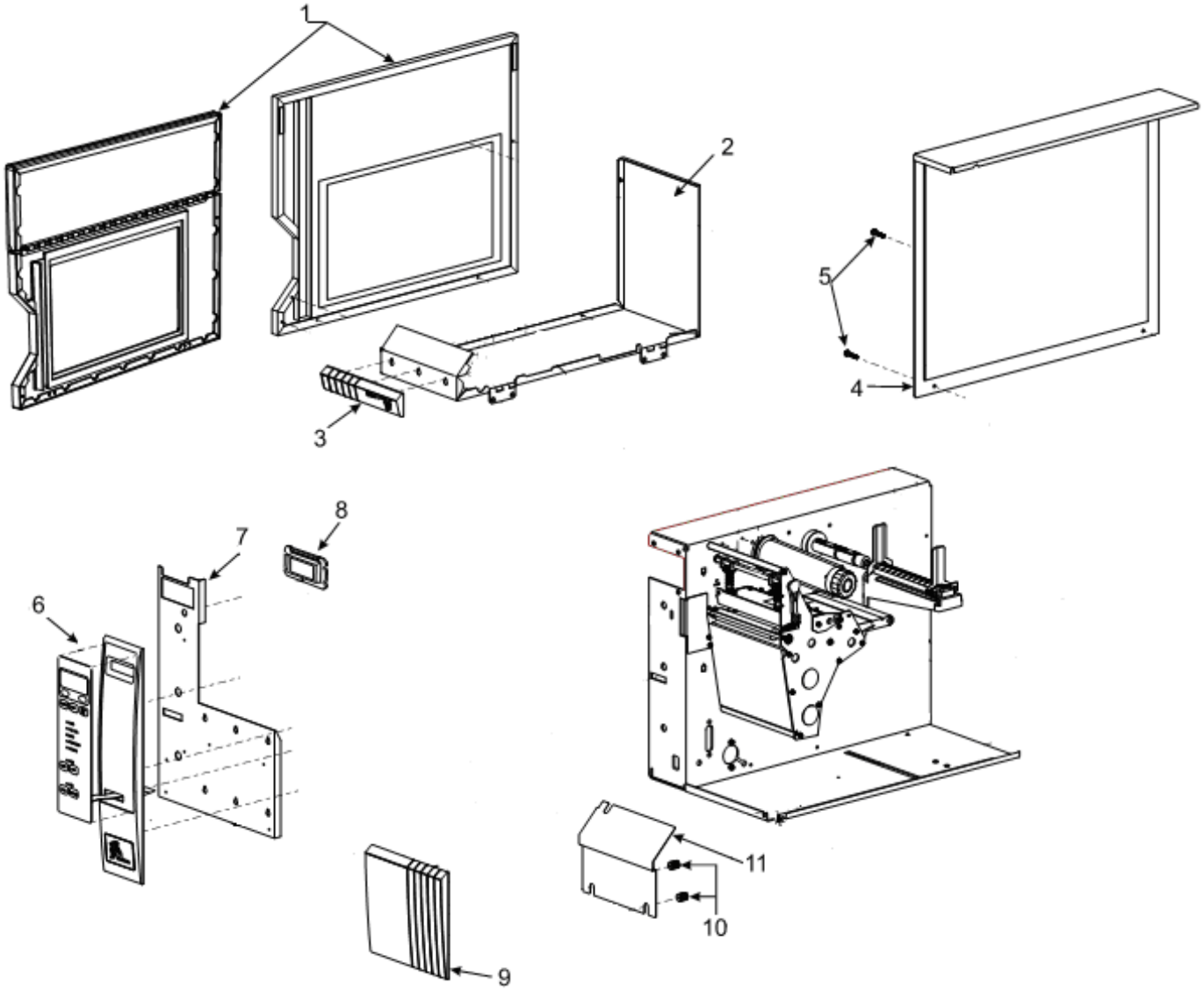
## Outer Casing Components

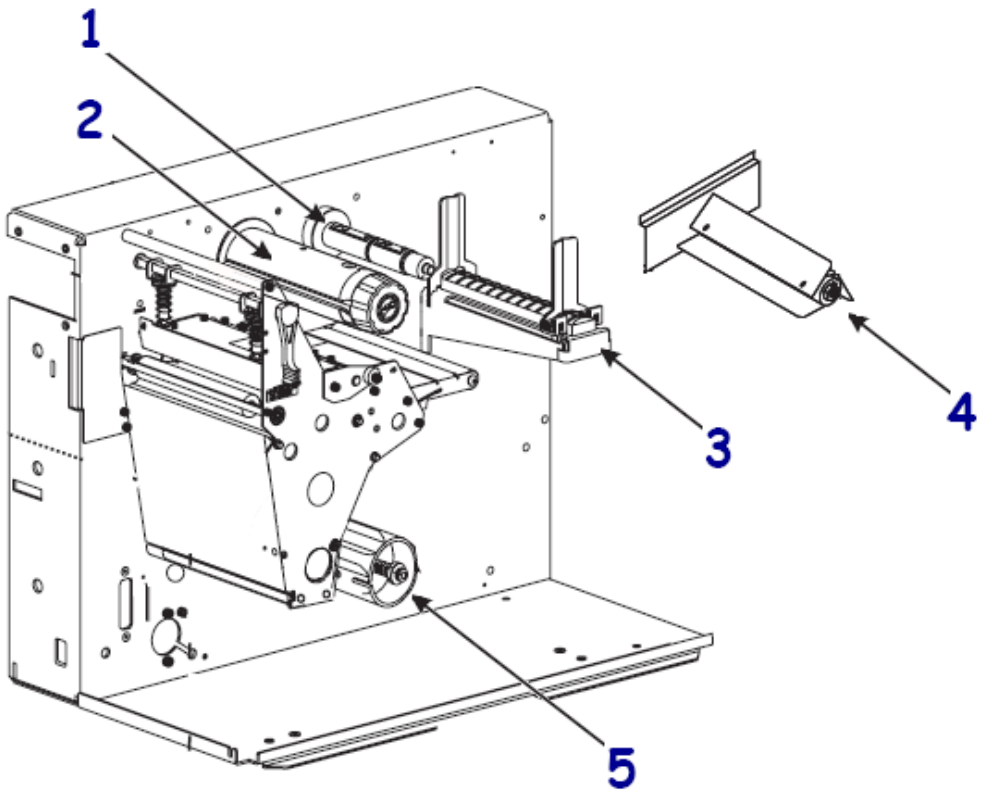



| Item Number | Description | Part Number | Kit Quantity |
|---|---|---|---|
| 1 | 140, 170, 220 Clear Media Door Panel | 46937 | 1 |
| 1 | 140, 170, 220 Kit Bi-Fold Clear Media Door Panel | G47077M | 1 |
| 2 | 140 Kit Media Cover | G48721M | 1 |
| 2 | 170 Kit Media Cover | G46721M | 1 |
| 2 | 220 Kit Media Cover | G22721M | 1 |
| 3 | 140XiIII Plus 203 dpi Product Name Plate | 33310-8 | 1 |
| 3 | 170XiIII Plus 203 dpi Product Name Plate | 33310-4 | 1 |
| 3 | 170XiIII Plus 300 dpi Product Name Plate | 33310-5 | 1 |
| 3 | 220XiIII Plus 203 dpi Product Name Plate | 33310-6 | 1 |
| 3 | 220XiIII Plus 300 dpi Product Name Plate | 33310-7 | 1 |

## Outer Casing Components

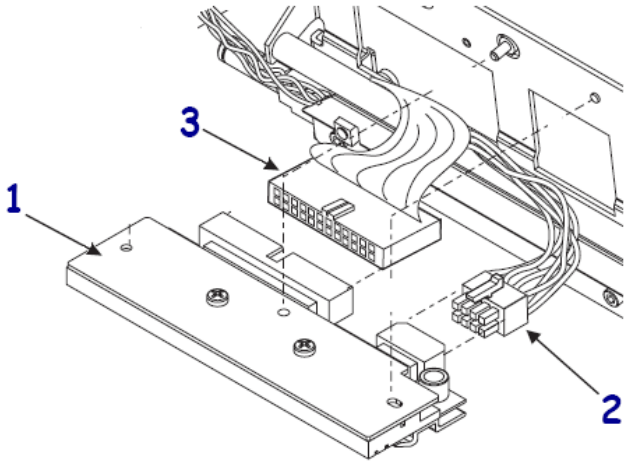
| Item Number | Description | Part Number | Kit Quantity |
|---|---|---|---|
| 4 | 140, 170, 220 Kit Electronics Cover | G32036M | 1 |
| 5 | Screw 6-32 0.37, Qty of 25 | HW32413-006 | 25 |
| 6 | 140, 170, 220 Kit Switch Panel and Membrane | G22492M | 1 |
| 7 | 140 Front Cover | 33036-2 | 1 |
| 7 | 170 Front Cover | 33036-3 | 1 |
| 7 | 220 Front Cover | 33036-4 | 1 |
| 8 | 140, 170, 220 Kit Maint LCD | G32043M | 1 |
| 9 | 140 Lower Media Trim Panel | 46491-2 | 1 |
| 9 | 170 Lower Media Trim Panel | 46491-1 | 1 |
| 9 | 220 Lower Media Trim Panel | 22491 | 1 |
| 10 | Thumb Nut 6-32 x .50 Brass, Qty of 25 | HW01815 | 25 |
| 11 | 140 Front Cover Bracket | 48342 | 1 |
| 11 | 170 Cover Front Bracket | 38342 | 1 |
| 11 | 220 Front Cover Bracket | 22342 | 1 |
| Not Shown | 220Xi3 Media Door Damper Assembly | G22304M | 1 |

## Ribbon and Media Spindles



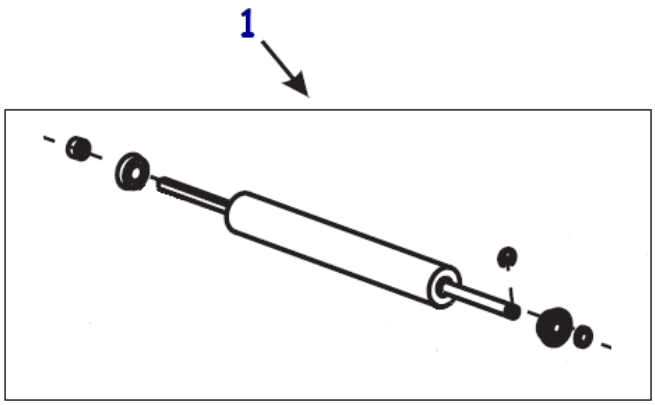

| Item Number | Description | Part Number | Kit Quantity |
|---|---|---|---|
| 1 | 140 Ribbon Supply Spindle Assembly | G48151M | 1 |
| 1 | 170 Ribbon Supply Spindle Assembly | G46151M | 1 |
| 1 | 220 Ribbon Supply Spindle Assembly | G22151M | 1 |
| 2 | 140 Kit Ribbon Take Up Spindle | G48250 | 1 |
| 2 | 170 Kit Ribbon Take Up Spindle | G46350 | 1 |
| 2 | 220 Kit Ribbon Take Up Spindle | G22250 | 1 |
| 3 | 140 Kit Media Supply Hanger | G48153-4M | 1 |
| 3 | 170 Kit Media Supply Hanger | G46153M | 1 |
| 3 | 220 Kit Media Supply Hanger | G22153M | 1 |
| 4 | 140 Media Supply Spindle 3 inch ID Media Core | G48253M | 1 |
| 4 | 140 Media Supply Spindle 40mm ID Media Core | G48044M | 1 |
| 4 | 170 Media Supply Spindle 3 inch ID Media Core | G46253M | 1 |
| 4 | 170 Media Supply Spindle 40mm ID Media Core | G46044M | 1 |
| 4 | 220 Media Supply Spindle 3 inch ID Media Core | G22253M | 1 |
| 5 | 140 Media Rewind Spindle Maintenance Kit | G48155M | 1 |
| 5 | 170 Media Rewind Spindle Maintenance Kit | G46249M | 1 |
| 5 | 220 Media Rewind Spindle Maintenance Kit | G22155M | 1 |

## Printhead Components



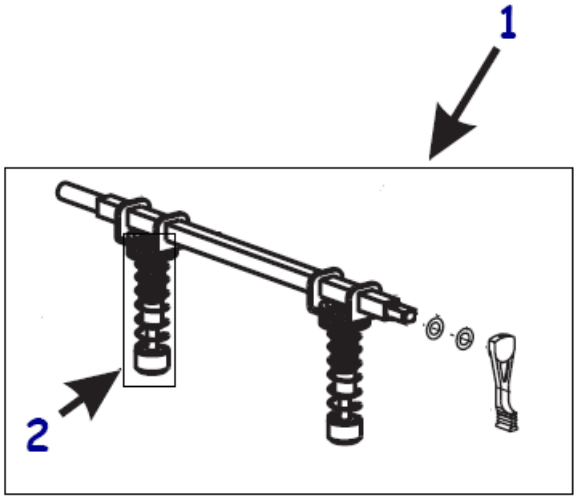

| Item Number | Description | Part Number | Kit Quantity |
|---|---|---|---|
| 1 | 140 Printhead 140XiIIIPlus 203 dpi | G48000M | 1 |
| 1 | 170 Printhead 170XiIIIPlus 203 dpi | G38000M | 1 |
| 1 | 170 Printhead 170XiIIIPlus 300 dpi | G46500M | 1 |
| 1 | 220 Printhead 220XiIIIPlus 203 dpi | G22000M | 1 |
| 1 | 220 Printhead 220XiIIIPlus 300 dpi | G47426M | 1 |
| 2 | 140 Printhead Power Cable | 37852-021 | 1 |
| 2 | 170 Printhead Power Cable | 37852-023 | 1 |
| 2 | 220 Printhead Power Cable (220Xi3+ printers use two different power cables…one of each type is required) | 37825-020 | 1 |
| 2 | 220 Printhead Power Cable (220Xi3+ printers use two different power cables…one of each type is required) | 37825-025 | 1 |
| 3 | 140, 170 Printhead Data Cable | 37884 | 1 |
| 3 | 220 Printhead Data Cable | 37826 | 1 |

## Platen Rollers



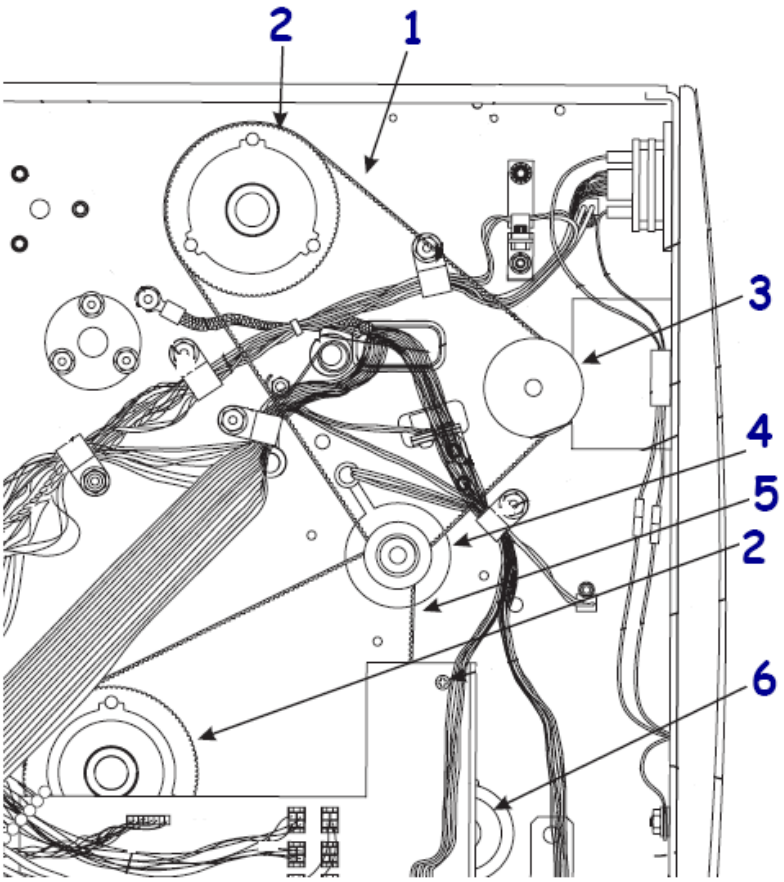

| Item Number | Description | Part Number | Kit Quantity |
|---|---|---|---|
| 1 | 140 Kit Platen Roller | G40038M | 1 |
| 1 | 170 Kit Platen Roller | G46278M | 1 |
| 1 | 220 Kit Platen Roller | G22101M | 1 |

## Pivot Bar



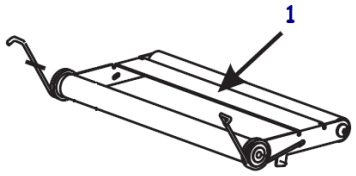

| Item Number | Description | Part Number | Kit Quantity |
|---|---|---|---|
| 1 | 140 Kit Pivot Bar (includes toggle assemblies) | G48202M | 1 |
| 1 | 170 Kit Pivot Bar (includes toggle assemblies) | 38202M | 1 |
| 1 | 220 Kit Pivot Bar (includes toggle assemblies) | G22222M | 1 |
| 2 | 140, 170 Kit Toggle Assembly Only (Qty of 1) | 35099M | 1 |
| 2 | 220 Kit Toggle Assembly Only (Qty of 1) | 22099M | 1 |

## Drive System Components



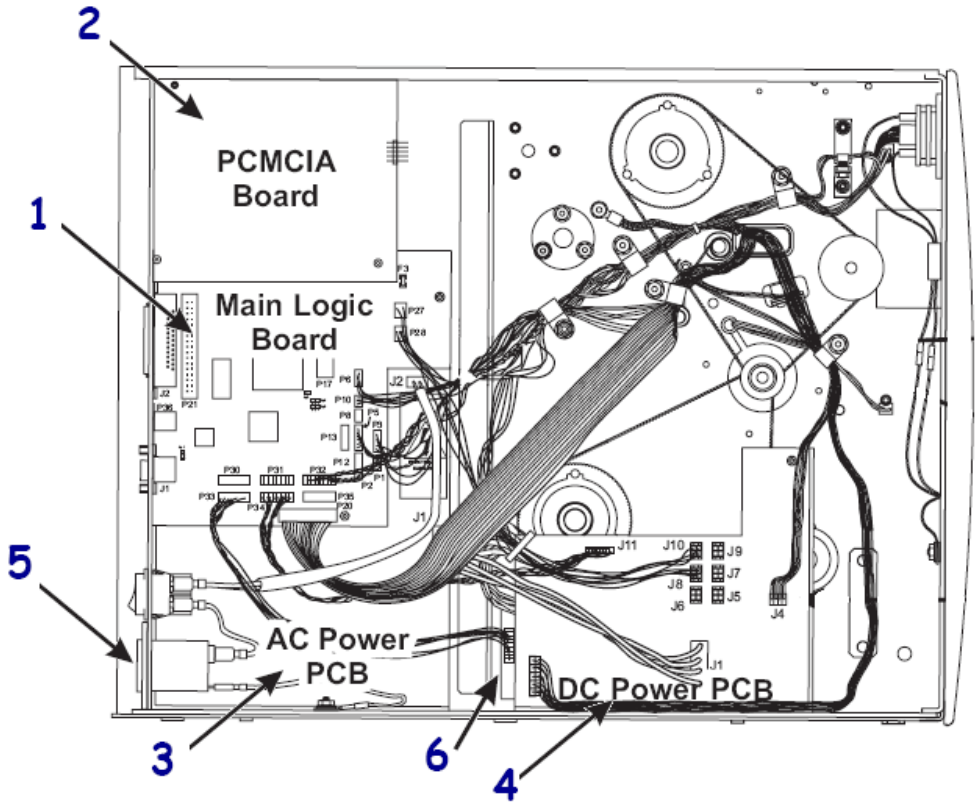

| Item Number | Description | Part Number | Kit Quantity |
|---|---|---|---|
| 1 | 140 (203 dpi), 170 (203 & 300 dpi), 220 (203 dpi only) Main Drive Belt | 45189-22 | 1 |
| 1 | 220 (300 dpi) Main Drive Belt | 45189-21 | 1 |
| 2 | 140, 170, 220 Kit Pulley for Ribbon Take Up and Media Take Up | 31336M | 1 |
| 3 | 140, 170, 220 Kit Platen Pulley | 40355M | 1 |
| 4 | 140, 170 Kit DC Stepper Motor and Pulley 203 dpi | G46198M | 1 |
| 4 | 220 Kit DC Stepper Motor and Pulley 203 dpi | G31197M | 1 |
| 4 | 170 Kit DC Stepper Motor and Pulley 300 dpi | G46199M | 1 |
| 4 | 220 Kit Stepper Motor and Pulley 300dpi | G31199M | 1 |
| 5 | Media Rewind Drive Belt 203 & 300 dpi | 45189-2 | 1 |
| 6 | 140, 170, 220 Kit Peel Roller Pulley | 30914M | 1 |
| Not Shown | 140, 170 Rewind Idler Pulley | 30265 | 1 |
| Not Shown | 140, 170 Shaft for Rewind Idler Pulley | 30207 | 1 |
| Not Shown | 220 Idler Pulley for Main Drive Belt and Rewind Belt | 22265 | 1 |
| Not Shown | 220 Shaft for Idler Pulley | 22207 | 1 |

## Dancer



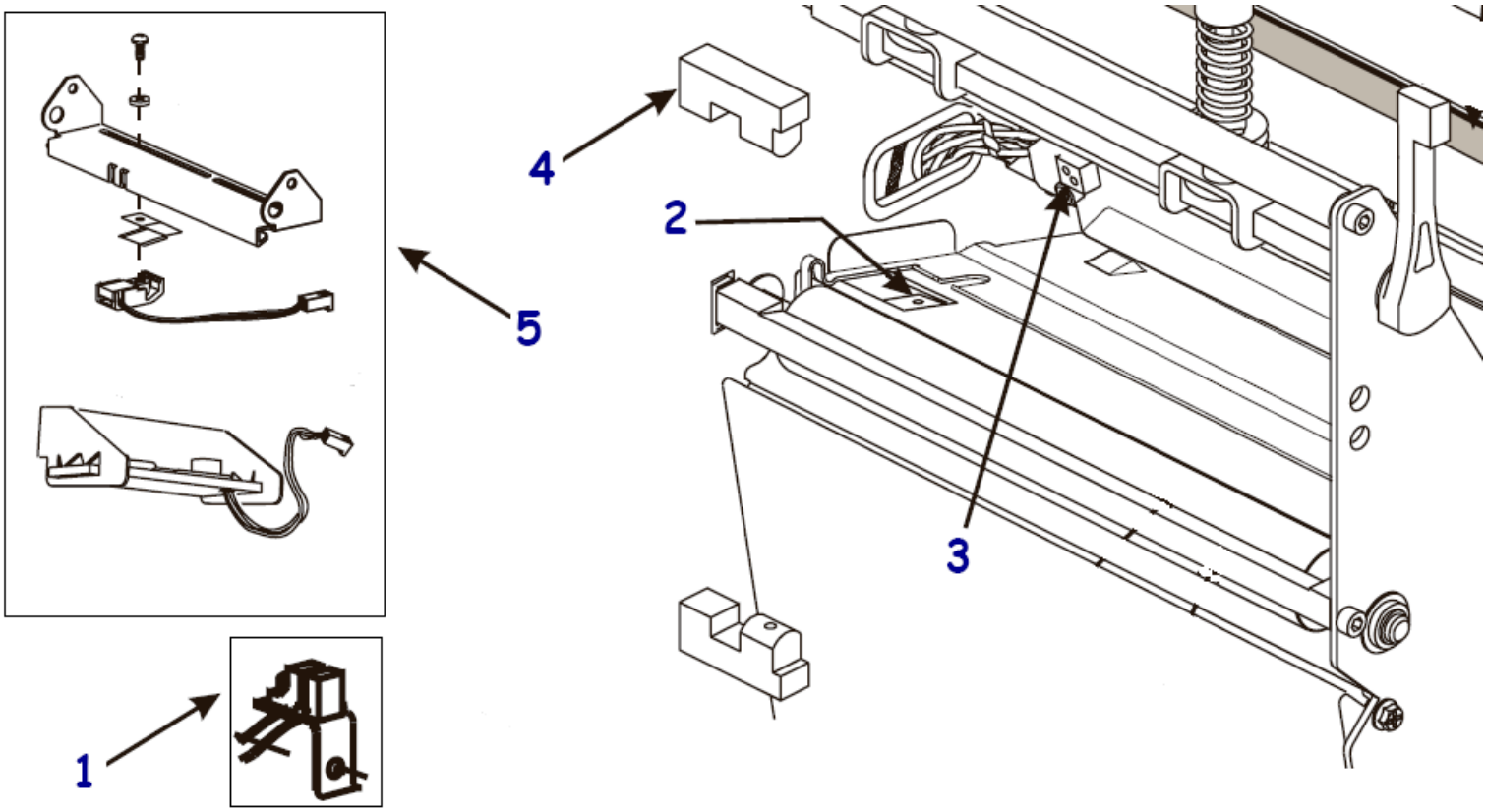

| Item Number | Description | Part Number | Kit Quantity |
|---|---|---|---|
| 1 | 140 Kit Dancer Assy | 46691-2M | 1 |
| 1 | 170 Kit Dancer Assy | 46691-3M | 1 |
| 1 | 220 Kit Dancer Assy | 22391M | 1 |

## Electronic Components



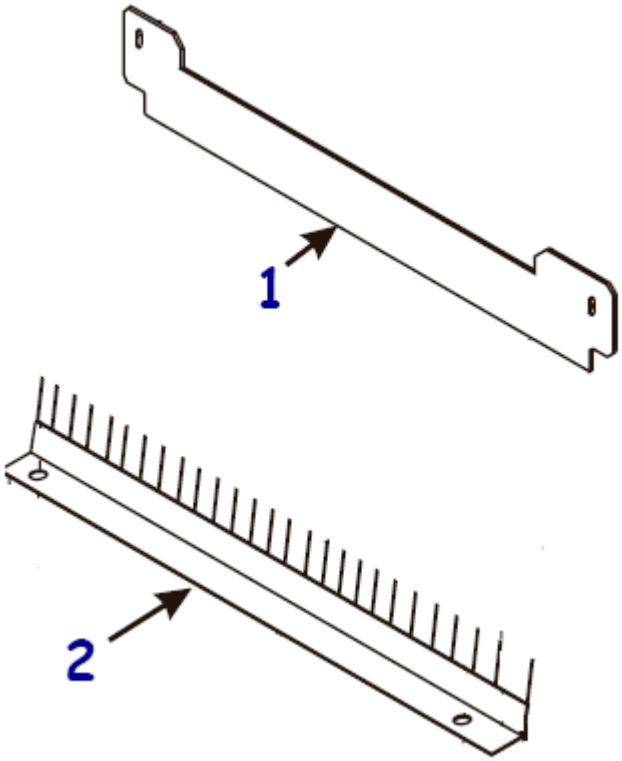

| Item Number | Description | Part Number | Kit Quantity |
|---|---|---|---|
| 1 | 140, 170, 220 Kit Main Logic Board XiIII Plus 4MB | 34901-030M | 1 |
| 1 | 140, 170, 220 Kit Main Logic Board XiIII Plus 64MB | 34901-032M | 1 |
| 2 | 140, 170, 220 Kit Maint PCMCIA Board Assy | G33037M | 1 |
| 3 | 140, 170, 220 Kit AC Power Supply | P1018658 | 1 |
| 4 | 140, 170, 220 Kit DC Power Supply | P1040668 | 1 |
| 5 | 140, 170, 220 Power Entry Module w/Fuse and Ground Wire | 37866 | 1 |
| 6 | 140, 170, 220 Kit PCB Cutter | G49730M | 1 |
| | 140, 170, 220 Kit Antenna Replacement for the Internal Wireless Plus Radio | 39538M | 1 |
| | 140, 170, 220 Kit Internal ZebraNet Printserver 10/100 IPv4 | G47480 | 1 |
| | 140, 170, 220 Kit Wireless Plus Board. In order to achieve wireless function, a separate radio card must be purchased (not included). | 29651-002M | 1 |
| | IPv6 Internal Print Server IPv6 | P1000220 | 1 |
| | USA Power Cord | 46693 | 1 |
| | Europe Power Cord | 46629 | 1 |
| | UK Power Cord | 46637 | 1 |
| | Japan Power Cord | 37609 | 1 |
| | China Power Cord | 47612 | 1 |

## Sensors



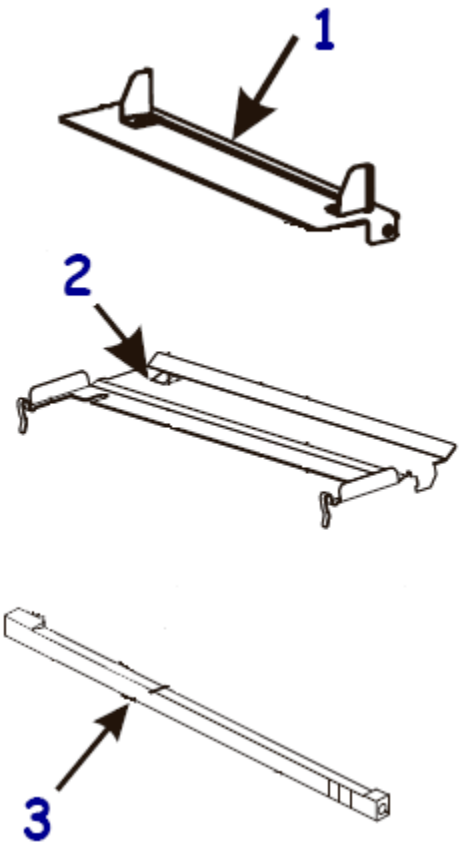

| Item Number | Description | Part Number | Kit Quantity |
|---|---|---|---|
| 1 | 140, 170, 220 Kit Head Open Sensor | G22613M | 1 |
| 2 | 140, 170, 220 Kit Reflective Media (Black Mark) Sensor | G38226M | 1 |
| 3 | 140, 170, 220 Kit Ribbon Sensor | G46665M | 1 |
| 4 | 140, 170, 220 Kit Take Label Sensor (Upper and Lower) | G46609-4M | 1 |
| 5 | 140 Kit Media Sensor Assembly (Upper and Lower) | G48302-4M | 1 |
| 5 | 170 Kit Media Sensor Assembly (Upper and Lower) | G46302-4M | 1 |
| 5 | 220 Kit Media Sensor Assembly (Upper and Lower) | G22302M | 1 |
| | 140, 170, 220 Kit Flag for Head Open Sensor | G46352M | 1 |
| | 140, 170, 220 Kit Cutter Sensor | G46618M | 1 |

## Ribbon Strip Plates and Ribbon Static Brushes



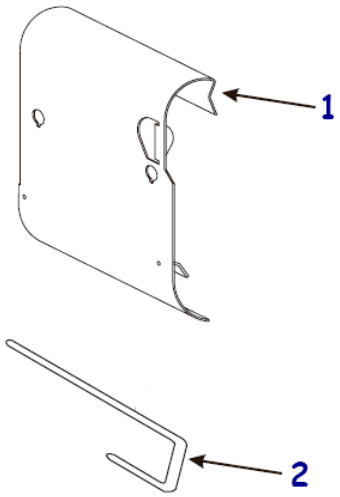

| Item Number | Description | Part Number | Kit Quantity |
|---|---|---|---|
| 1 | 140 Ribbon Strip Plate | 48017 | 1 |
| 1 | 170 Ribbon Strip Plate | 46017 | 1 |
| 1 | 220 Ribbon Strip Plate | 22017 | 1 |
| 2 | 140 Ribbon Static Brush | 31899 | 1 |
| 2 | 170 Ribbon Static Brush | 46173 | 1 |
| 2 | 220 Ribbon Static Brush | 22191 | 1 |

## Media Guides – Media Guide Plates – Tear Bars




| Item Number | Description | Part Number | Kit Quantity |
|---|---|---|---|
| 1 | 140 Kit Media Guide | G40305RM | 1 |
| 1 | 170 Kit Media Guide | G46305M | 1 |
| 1 | 220 Kit Media Guide | G22305M | 1 |
| 2 | 140 Upper Media Guide Plate | 48043-2 | 1 |
| 2 | 170 Upper Media Guide Plate | 48043-1 | 1 |
| 2 | 220 Upper Media Guide Plate | 48043-4 | 1 |
| 3 | 140 Peel/Tear Bar | 33830-2 | 1 |
| 3 | 170 Bar Peel / Tear Off | 33830-3 | 1 |
| 3 | 220 Peel/Tear-Off Bar | 33830-4 | 1 |

## Media Rewind Components




| Item Number | Description | Part Number | Kit Quantity |
|---|---|---|---|
| | 140 Media Rewind Upgrade Kit (enables rewind and peel-off option) | G48355 | 1 |
| | 170 Media Rewind Upgrade Kit (enables rewind and peel-off option) | G46355 | 1 |
| | 220 Media Rewind Upgrade Kit (enables rewind and peel-off option) | G22455 | 1 |
| 1 | 140 Kit Media Rewind Plate | G48383M | 1 |
| 1 | 170 Kit Media Rewind Plate | G46383M | 1 |
| 1 | 220 Kit Media Rewind Plate | G22383M | 1 |
| 1 | 140 Kit Media Rewind Plate to be used with Cutter Option | G40382RM | 1 |
| 1 | 170 Kit Media Rewind Plate to be used with Cutter Option | G46382M | 1 |
| 1 | 220 Kit Media Rewind Plate to be used with Cutter Option | G22382M | 1 |
| | 140 Kit Rewind Platen Roller (same as main platen roller) | G40038M | 1 |
| | 170 Kit Rewind Platen Roller (same as main platen roller) | G46278M | 1 |
| | 220 Kit Rewind Platen Roller (same as main platen roller) | G22101M | 1 |
| 2 | 140 J-Hook Media Rewind | 47062-2 | 1 |
| 2 | 170 J-Hook Media Rewind | 47062-1 | 1 |
| 2 | 220 J-Hook Media Rewind | 47062-4 | 1 |

## Cutter Components

| Item Number | Description | Part Number | Kit Quantity |
|---|---|---|---|
| | 140 Kit Cutter Option Includes Catch Tray | G48353 | 1 |
| | 170 Kit Cutter Option Includes Catch Tray | G46353 | 1 |
| | 220 Kit Cutter Option Includes Catch Tray | G22453 | 1 |
| | 140 Kit Cutter & Rewind Option Combined includes Cutter Catch Tray | G48154 | 1 |
| | 170 Cutter & Rewind Option Combined includes Cutter Catch Tray | G46154 | 1 |
| | 220 Cutter & Rewind Option Combined includes Cutter Catch Tray | G22454 | 1 |
| | 140, 170, 220 Kit Cutter Motor Maintenance | G30374M | 1 |
| | 140, 170, 220 Kit Cutter Upper Drive Arm | 46280M | 1 |
| | 140, 170, 220 Kit Cutter Main Link | G30378M | 1 |
| | 140, 170, 220 Kit Cutter Slotted Link | G30379M | 1 |
| | 140, 170, 220 Kit Cutter Lower Drive Arm | G40380M | 1 |
| | 140 Cutter Static Brush 6.50 x .50 | 40320 | 1 |
| | 170 Cutter Static Brush 8.50 x .50 | 46320 | 1 |
| | 220 Cutter Static Brush 10.47 x .50 | 22320 | 1 |
| | 140 Cutter Catch Tray | G48459 | 1 |
| | 170 Cutter Catch Tray | G46459 | 1 |
| | 220 Cutter Catch Tray | G22459 | 1 |
| | 140, 170, 220 Kit Cutter Sensor | G46618M | 1 |
| | 140, 170, 220 Kit Maint PCB Cutter | G49730M | 1 |

## Packing Materials for Printer Shipping

| Item Number | Description | Part Number | Kit Quantity |
|---|---|---|---|
| | 140 Kit Packing Material | G48311PM | 1 |
| | 140 Kit Packing Materials Qty of 10 | G48311PBM | 10 |
| | 170 Kit Packing Material | 46311PM | 1 |
| | 170 Kit Packing Materials Qty of 10 | G46311PBM | 10 |
| | 220 Kit Packing Material | 22311PM | 1 |
| | 220 Kit Packing Materials Qty of 10 | G22311PBM | 10 |

## Hardware

| Item Number | Description | Part Number | Kit Quantity |
|---|---|---|---|
| | Cable Clamp 0.312" dia, Qty. of 25 | HW01117 | 25 |
| | Cable Clamp 0.500" dia, Qty of 25 | HW06222 | 25 |
| | Nut 6-32, Qty of 25 | HW33809 | 25 |
| | Nut 4-40 R S Zn Hx Elwash, Qty of 25 | HW33823 | 25 |
| | Crescent Ring Ext .250 Yel, Qty of 100 | HW33810 | 100 |
| | Screw 4-40 x .31, Qty of 25 | HW78802 | 25 |
| | Screw M4 x .7 x 5 Pn Ph Blk, Qty of 25 | HW33826 | 25 |
| | Bearing .500 x .252 x .250, Qty of 10 | HW30198 | 10 |
| | Bearing .375 x .189 x .125, Qty of 25 | HW30199 | 25 |
| | Washer Flt .564 x .384 x .060, Qty of 10 | HW33806 | 10 |
| | Screw 4-40 x .25 Tr Ph S, Qty of 25 | HW32332 | 25 |
| | Stop Head Lift Spring, Qty of 10 | HW30266 | 10 |
| | Washer .32 x .119 x .062 Neo Bl, Qty of 25 | HW30494 | 25 |
| | Plug Hole, Qty of 25 | HW30826 | 25 |
| | Washer Flt .207 x .146 x .030, Qty of 10 | HW30956 | 10 |
| | Nut Expansion 8/10, Qty of 25 | HW40462 | 25 |
| | Washer .50 x .25 x .031, Qty of 25 | HW43974 | 25 |
| | Rubber Grommet 1.25 x .62 x .105, Qty of 10 | HW46091 | 10 |
| | Hole Plug, Qty of 25 | HW46267 | 25 |
| | Scrw 10-32 .312 Cp So H Bo, Qty of 25 | HW30394-005 | 25 |
| | Screw 1/4 x 20 x .38 Bu So H Bo, Qty of 25 | HW30405-006 | 25 |
| | Screw 4-40 x .375, Qty of 25 | HW30406-006 | 25 |
| | Screw 6-32 x 0.5, Qty of 25 | HW30407-008 | 25 |
| | Screw 6-32 0.37, Qty of 25 | HW32413-006 | 25 |
| | Screw 6-32 x .750, Qty of 25 | HW32413-012 | 25 |
| | Screw 4-40 3/16, Qty of 100 | HW46882-003 | 100 |
| | FUSE 5.00 SB 250V 3A, Qty of 25 | HW49616-5.0 | 25 |
| | Screw M4 x .7 x 10, Qty of 100 | HWQ10011 | 100 |
| | Ring E Ext .250, Qty of 100 | HWQ10019 | 100 |
| | Screw 6-32 x .37 Ex Ph H B, Qty of 25 | HW32404 | 25 |
| | Screw 4-40 x .25 Pn Ph S B, Qty of 25 | HW32332 | 25 |
| | Screw, 6-32 .125, Qty of 25 | HW33828 | 25 |
| | Screw, 8-32 .250, Qty of 25 | HW33812-004 | 25 |
| | Plate Washer, Qty of 10 | HW32352 | 10 |
| | Cvd Washer .344 x .172 x .006, Qty of 25 | HW40194 | 25 |
| | Head Open Flag, set of 50 | HW46352 | 50 |